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Differential common path interferometry for picometre surface metrology

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Motivation

Future gravitational wave research missions would benefit from spherical gravitational reference sensors (GRS):

- Single GRS design
- · Fully suspension-free operation possible · Strongly reduced actuation-crosstalk acceleration noise due to fewer actuated
- degrees of freedom. · Strongly reduced tilt-to-length coupling

Challenges:

- · Surface deviations part of the measurement path, requires compensation of the surface map
- · On-flight or a-priori surface map determination
- · Understanding of tilt-to-length effects at pm scale required

Experimental test bed

- · Symmetrical heterodyne interferometer in differential configuration
- · 3 interferometers based on Nd:YAG lasers with AOM for frequency shift
- 2 beams sample in Differential configuration (x1/x2) with an azimuthal beam separation of 56 mrad
- · Fixed-reference interferometer for recording lateral position (x) of sphere for
- compensating sphere center movements · Full coverage of sphere using second mechanism
- · Setup in vacuum chamber on air-cushion dampers





Fig 2: Measurement setup in the vacuum chamber.



Fig 3: Schematic of the optical setup. Beams (X1-X2) are in symmetrical differential configuration



(elevation, azimuth) to rotate the sphere.

Simulation

- · Position of the sphere is impacted by error movements of rotation stages and its eccentricity (total residual ± 3 µm)
- · Measurement is geometrically influenced by the shape (~ 50nm / µm) of the and additionally by driving tilt-to-length effects in the optical system (~ 1nm / µm)
- · Currently a 2D linear correction fit on the measurement based on the sphere position is proposed



Fig 6: Correction of a circle profile measurement by a fitted 2D (X-Y) linear correction.

- Interferometer zero stability < 10 pm for relevant measurement path (x1 - x2)
- Per-pixel repeatability of measurement < 2nm
- · Measurement shows 200 great circles at different elevations, each with 8192 pixels along azimuth direction
- Circles were recorded at 5 deg/s and low-pass filtered (6 Hz) resulting in an effective spatial resolution of 290 µm (19 px)

Post Processing:

 Integration over the beam distance between the two differential arms (x1 - x2)

Methdos for circle profile reconstruction from differential measurements: ach or \rightarrow Foi

$$\begin{aligned} x(\theta) &= l_{X1} - l_{X2} = s(\theta) - s(\theta + \theta_b) \\ x(\theta) &\stackrel{\mathscr{F}}{\longrightarrow} I_X = s + S \cdot e^{-j \times \theta_b} \\ S &= \frac{x}{1 + \epsilon - e^{-j \times \theta_b}} \stackrel{\mathscr{F}^{-1}}{\longrightarrow} s(\theta) \end{aligned}$$

- → Discrete reconstruction approach
- sphere map by a elevation mechanism
- · Data shows repetition along elevation after full rotation and mirror of sphere's second dome
- · Stitching of several circles along elevation axis intersection and mapping into spherical coordinates.

Measurement and Processing



Fig 7: Instrument noise: Amplitude spectral density of path-length measurements for a resting sphere.



Fig 8: Performance of differential measurement for one exemplary circle profile. (Middle: Mean, Bottom: Deviation).



Fig 9: Preliminary measurement of a comp sphere surface, covering a range >2pi in elevation angle

Conclusions

· A concept of reconstructing circle profiles and sphere surfaces along a sphere using point interferometers has been proposed.

• Advantage of the method is high suppression of common path errors in the symmetrical differential interferometer path, combined with a compensation for non-common path errors.

• Two integration methods are demonstrated and reconstruction over complete sphere has been shown.

· Very high accuracy of differential measurement below nanometers repeatability was demonstrated

• Integration method very sensitive to periodic errors (1/rev), which tend to get amplified





Fig 10: Visualisation of all circle profiles measured over different evaluations

- - Combination of several circle profiles into a

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